

5757



Dart Aerospace Ltd.
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Canada

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D412-776-011
Job Sheet 176554



Part No: D412-776-011

Job Qty: 1 ea

Part Name: Glareshield



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Due Date: 6/4/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 08.05-12 new issue DD verified by: LL IPP Rev:B 08-07-14 revB as per dwg DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/4/18	6/4/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 06 2018
110	Packaging	1 pcs	6/4/18	6/4/18	0.00	0.00	Packaging1-5		JUN 06 2018
120	QC	1 pcs	6/4/18	6/4/18	0.00	0.00	QC4		DAS
125	DC	1 pcs	6/4/18	6/4/18	0.00	0.00	DC		28
130	Packaging	1 pcs	6/4/18	6/4/18	0.00	0.00	Packaging3-2		9-89
140	QC21-FG	1 Ea	6/4/18	6/4/18	0.00	0.00	QC21		JUN 06 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D412-776-011 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP D412-776-011 Location: _____ PPP Rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	6 Ea (6 ea)	90-Start up Operation	5058129
AN3-5A	Bolt	10 Ea (10 ea)	90-Start up Operation	5041106-1
AN970-3	Washer	4 Ea (4 ea)	90-Start up Operation	5003924
D3690-041	Glareshield Assembly	1 Ea (1 ea)	90-Start up Operation	5070481
D3699-041	Support Assembly	1 Ea (1 ea)	90-Start up Operation	F155464
D3699-042	Support Assembly	1 Ea (1 ea)	90-Start up Operation	5077841
MS20426AD3-3	Rivet	12 Ea (12 ea)	90-Start up Operation	5018535
MS21042L06	Nut	11 Ea (11 ea)	90-Start up Operation	5049834
MS21075L08	Anchor Nut	6 Ea (6 ea)	90-Start up Operation	F1135774-1
MS35206-228	Screw	11 Ea (11 ea)	90-Start up Operation	F120560
NAS1149D0332J	Washer	12 Ea (12 ea)	90-Start up Operation	5025396
NAS1149DN616J	Washer	11 Ea (11 ea)	90-Start up Operation	5038768



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Container No: S078392



Part: D412-176-011

Job No: 176554

Serial No/Batch: S078392

Revision:

Inspector:

Exp Date: 06/06/2010

Instructions:

Date: 06/06/10

MAC
85
08-2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-3A	6	754	0
	AN3-5A	10	373	0
	AN970-3	4	172	0
	D3690-041	1	0	0
	D3699-041	1	3	0
	D3699-042	1	2	0
	MS20426AD3-3	12	4,980	0
	MS21042L06	11	340	0
	MS21075L08	6	166	0
	MS35206-228	11	218	0
	NAS1149D0332J	12	2,497	0
	NAS1149DN616J	11	106	0

Part Specifications

Specifications could not be found.

Plex 4/25/18 3:02 PM Dart.Gagnon.Michelle

REFERENCE ONLY

4. WEIGHT AND BALANCE

The net weight increase associated with the D412-776-011 Replacement Glareshield Kit is negligible.

5. PARTS LIST

Qty -011	Part Number	Description
X	D412-776-011	REPLACEMENT GLARESHIELD KIT
1	D3690-041	GLARESHIELD ASSEMBLY
1	D3699-041	SUPPORT ASSEMBLY
1	D3699-042	SUPPORT ASSEMBLY
6	AN3-3A	BOLT
10	AN3-5A	BOLT
12	AN960JD10L	WASHER (or NAS1149DN332J)
11	AN960JD6L	WASHER (or NAS1149DN616J)
4	AN970-3	WASHER
12	MS20426AD3-3	RIVET
11	MS21042L06	NUT
6	MS21075L08	ANCHOR NUT
11	MS35206-228	SCREW

REFERENCE ONLY

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Revision: **B**

Date: 08.06.24